



www.volksconstructors.com

VOLKS CONSTRUCTORS, LLC

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Consider it DONE.

Volks Constructors is a full-service heavy industrial general contractor providing critical support to the petrochemical and related industries for more than 35 years. We've never wanted to be the biggest or fastest-growing contractor - only the best. So if experience, workmanship, response time, safety and customer service matter to you, trusting our team is smart business every time.

ABOUT US

Volks Constructors is a diversified heavy industrial general contractor providing manufacturing, field services and industrial specialties to the petrochemical and related industries for more than 35 years. In an age of increasing specialization, we are a true "one-stop shop" that continues to excel through our strategic locations, commitment to safety, insistence on quality and record of on-time delivery. The cornerstones of our management philosophy are:

CUSTOMER DRIVEN

CONTROLLED GROWTH STRATEGY

CONTROLLED DIVERSIFICATION

COMMITMENT TO OUR PEOPLE

OUR MISSION

Volks Constructors, as a team, is committed to providing competitive services that are unequalled in quality, without compromising the safety of anyone involved or the environment upon which we depend, while encouraging continuous individual development and improvement.

OUR VISION

Volks Constructors shall be recognized as a full service heavy industrial contractor having the capability of fulfilling all customers' needs with the highest levels of integrity and workmanship. We will accomplish this vision through our diverse services, controlled corporate growth, and the promoting of achievement by all personnel through individual opportunities and recognition.



Why Volks ?
Because you **DESERVE MORE!**

VC Consider it **DONE**

Consider it DONE.

HISTORY

The Volks story began in 1973 with the formation of C. Ray & Co. as a union contractor. In 1980, AKM, Inc. was formed, with Volks Constructors as a merit shop division. The AKM name came from "All Kings Men" and the term Volks is German for "folks" – a nod to the "people-focused" mentality around which the company was formed.

Over the past 35 years the Volks family has seen many changes in our industry and company. In the early 1990s Volks began to build a state-of-the-art fabrication facility to meet the piping and ASME vessel needs of our industry. Over the past 16 years, several additions to these facilities and machinery were made – improvements that have made Volks a major player in the fabrication market place. The construction market in the early 2000s presented great challenges, but through proper management and dedicated personnel, Volks has emerged as a stronger company, exceptionally committed to delivering the services our clients expect.

Client expectations have provided us with an enormous opportunity to continue our growth. We are expanding our vessel fabrication capacity by 35 percent through facility additions and machinery upgrades. Meeting client demands have driven us to begin construction of a new 14,200-square-foot project support office building, which will enhance our ability to service all clients more effectively and efficiently. Company founder and owner Laverne King, is still an active member of the Volks management team, with his son, Lawson King, serving as President.

We believe a heavy industrial general contractor should be able to produce a lot more than just the lowest bid. That's why the Volks team strives to bring real value to what we do for you – no matter if it's a one-day job or a multi-million dollar, multi-discipline project. It's a level of commitment we call **Volks Gold** – and here's how our customers benefit from it:





SIZE & GROWTH PHILOSOPHY

We like to say that Volks is “large enough to know, small enough to care.” Translation: At this size, we’re quite comfortable with both our depth of experience and our ability to deliver personalized service to every customer. Too many times, we’ve seen what happens when good companies get too big too quickly. So we’ll take growth as it comes, as long as our culture or customers aren’t compromised.

CUSTOMER SERVICE FOCUS

The only way to earn the reputation we have is by creating satisfied customers. Simply put, your needs come first, and our culture is oriented around personal accountability and responsibility to our customers. In order to fulfill this mission, each Volks team member has the flexibility to do what’s needed to get your job done, and we’re always open to new ideas for how we can improve.

Want to know more
about what makes Volks
Constructors different?
Contact us. Let us
complete your next
project.

OUR SERVICE DIVERSITY

Very few heavy general industrial contractors can offer the range of services our employees actually perform every day. Because you can get everything you need from one experienced contractor, your time usually spent coordinating multiple project vendors is greatly reduced — or in many cases, eliminated — and we can move between different types of tasks more quickly.

STRATEGIC LOCATIONS

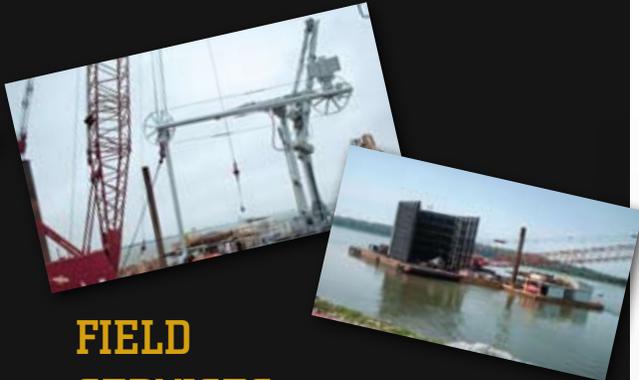
In our industry, response time is critical. From our Prairieville location, we can have Volks field personnel in the New Orleans or Baton Rouge areas (or most places in between) in under an hour, working to meet your needs. And our large manufacturing facility means we can support your fabrication needs immediately and get it on the road to you sooner.

PROJECT SUPPORT

Open communication. Constant supervision. Reliable follow-through. Comprehensive project support is standard on every Volks job — and it includes an extraordinary company commitment to quality control and safety, two areas we believe are about as important as it gets.

From concept to completion

You can COUNT ON US!



FIELD SERVICES

From maintenance and turnarounds to marine construction and pile driving, Volks is your complete field services resource. Our knowledge and experience, up-to-date equipment and superior project management ensure consistent customer satisfaction. Our strategic location in Prairieville combined with our 14-acre marine facility on the Mississippi in Geismar, strengthens our capabilities even further.

FABRICATION SERVICES

The Volks Fabrication Group meets the exacting demands of project engineers by understanding the required specifications, providing quality craftsmanship, consistently meeting deadlines, and insisting on the highest standards of quality and safety. Our manufacturing facilities operate on a 26-acre site in Prairieville, featuring easily accessible waterways and highways and great flexibility with material handling and fabricated items.

FIELD SERVICES

Companies across the region turn to us for:

GENERAL CONSTRUCTION

Civil Construction

- Concrete Foundations for Equipment, Tanks, Pipe Racks, etc.
- Site Work and Preparation • Road Work
- Concrete Paving • Underground Utilities • Sump
- Elevated Structural Concrete • Bridges

Mechanical

- Plant Maintenance • Mechanical Turnarounds
- Process Piping Fabrication and Erection
- Underground Piping • Tank and Vessel Erection
- Equipment Rigging and Setting • Demolition

Structural Steel

Fabrication and erection of:

- Steel Structures • Pipe Racks • Platforms
- Walkways • Dock and Piling Fenders

MARINE

With over 35 years of marine experience, Volks has become known for the superior quality of our employees' knowledge and craftsmanship. We maintain a fleet of marine equipment ranging from our 230-ton Manitowoc 4100 to smaller-capacity cranes in order to meet clients needs across the Gulf Coast.

- Wharf and Dock Repair • Fender Systems
- Mooring Dolphins • Anchor Piles • Dock Construction
- Bulkheads and Cofferdams • Mono Piles
- Heavy Lifts • Marine Steel Fabrication

Our 14-acre facility at mile mark 182 is used to load out and fabricate marine steel structures.

Our 250' x 24' elevated concrete roadway allows us to transport up to a 200-ton capacity, ensuring immediate river access even during high river levels.

PILE DRIVING

Providing quality pile driving has become the staple of Volks service lines. Volks Constructors has experience in pile installations throughout south and central Louisiana. Our projects range from a few piles to thousands, from 140' pre-stressed concrete piles for a bridge to 20 timber piles for a tank. Volks maintains a fleet of pile driving equipment, from a 140-ton Manitowoc 3900W to forklift hammers. We have the equipment to meet the needs of your project scope and durations, and we specialize in several pile types:

- Treated and Untreated Timber Piles • Pipe Piles
- Pre-stressed Concrete Piles • Composite Piles
- H-Piles • Sheet Piles

FABRICATION SERVICES

ASME Code Pressure Vessel Fabrication • API Tank Fabrication

- Pipe Fabrication (including ASME Code)
- Structural Steel Fabrication
- Metal Forming



VESSEL FABRICATION

Volks solves today's fabrication challenges by providing clients with state-of-the-art facilities, the most efficient technology, most qualified craftsman and most professional management team — all of which have driven our growth in the ASME pressure vessel market and allowed us to set new standards to which other fabricators will be judged.

Shop Capacity

- 575 feet long x 50 feet wide
- 25 feet under crane hook
- 31,700 square feet under roof
- CNC plasma cutting table
(10' x 49' x 2" thickness)
- AC/DC tandem arc welding machines
- 110-ton under hook lifting capacity
- On-site coatings yard for larger vessels

Shop Engineering

- In-house engineering
- Complete drafting and detailing
- Computerized software

Quality Control

- National Board Stamps R, S & U
- On-site Level III inspectors

Shop Capabilities

- Only limited by DOTD
- Diameters: Up to 18'
- Thicknesses: Up to 3.5"



PIPE FABRICATION

The Volks pipe shop has the latest equipment and technology to complete your process piping requirements accurately and efficiently.

Shop Capacity

- 200 feet long x 60 feet wide
- 20 feet under crane hook
- 15,200 square feet under roof

Shop Engineering

- Complete drafting and detailing
- Computerized software and electronic tracking

Shop Capabilities

- Maximum O.D.: 72"
- Spool Size: 40' x 8' x 8'
- Spool Output: 150 per week
- Small vessel fabrication

Quality Control

- National Board Stamps R, S & U
- B31.1 and B31.3
- 350 plus welding procedures

STRUCTURAL STEEL FABRICATION

Our structural steel shop can provide your special project with customized ladders, platforms, ductwork and other unique steel requirements. And because we are not a beam line shop, we can be more flexible to meet your needs.

When you choose Volks, you're choosing a team that has met our clients' steel fabrication needs for more than 35 years.

Shop Capacity

- 200 feet long x 70 feet wide
- 14 feet under crane hook
- 13,600 square feet under roof
- Capacity: 30-40 tons per week
- 120-ton Piranha

Quality Control

- Level I Inspectors



STEEL FORMING

The Volks steel forming department employs the latest cold forming equipment and technology to execute your steel bending requests quickly and precisely. When the industry demands accuracy and experience, they turn to Volks to service their needs. With the latest technology in plate bending and plasma arc cutting, we are setting a new standard for the metal forming industry.

Shop Dimensions and Capacities

- 200 feet long x 50 feet wide
- 20 feet under crane hook
- 60 Ton Lifting capacity
- 10,000 square feet under roof

- Capacity: Max roll diameter of 17'; max roll thickness of 2"
- 3- and 4-roll plate bending machines
- Angle rollers